

Date: Monday, 9/22/2008 11:17:27 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 'S' LOCKING SEAL
 Job Number : 42154
 Estimate Number : 10052
 P.O. Number : Part Number : D2126
 This Issue : 9/22/2008 S.O. No. : Drawing Number : D2126 REV. C
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : C
 Previous Run : 35251 Material :
 Written By : Due Date : 10/6/2008 Qty: 500 Um: Each
 Checked & Approved By :
 Comment : Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7217

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

C 208/09/22

500 fT

2.0 110750004 Seal



Comment: Qty.: 1.0000 f(s)/Unit Total: 500.0000 f(s)
 Seal

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

C 8/4/11

500

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C 8/11/11 500

Re QSP 019

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 8/4/11

C 8/4/11

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 9/22/2008 11:17:27 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 42154

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/13 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

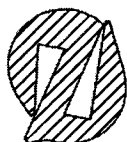
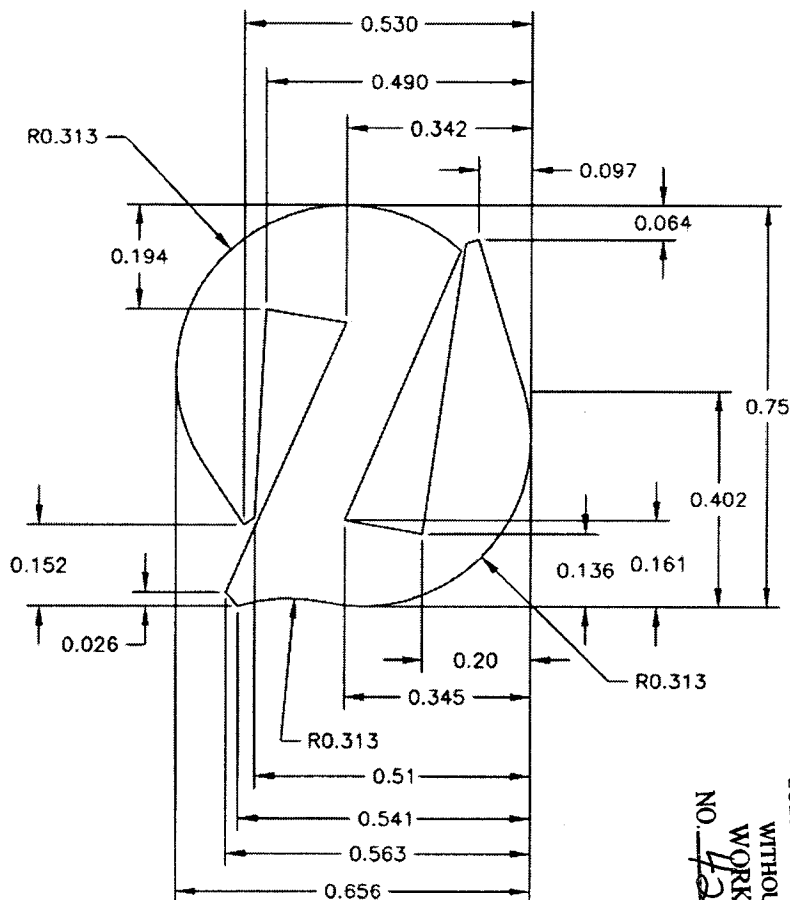
DART



RELEASED
99.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD
KE	KE	HAWKESBURY, ONTARIO, CANADA
CHECKED DA	APPROVED JS	DRAWING NO.
DATE 99.03.15		D2126
		TITLE
		LOCKING SEAL
A	92.03.16	NEW ISSUE
B	98.12.01	REDRAWN: ADD PATTERN
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS
		REV. C
		SHEET 1 OF 1
		SCALE
		3:1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 42154



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP **00130496**

CUSTOMER NO. **10750**

PST# OOP

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

DATE		SHIP VIA		TERMS	
11/05/08		PUROLATOR		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
PO00007217		10/31/08		00130496 KRIS	
QUANTITY		ITEM NUMBER		DESCRIPTION	
ORDERED	SHIPPED	B.O.			
500	500	-	110750004	#YAD-2.26 LOCKING SEAL EXTRUSION	FT
				103#	
				SUBTOTAL	
				GST	
FREIGHT: Collect				TOTAL AMOUNT	

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CERTIFICATE OF COMPLIANCE

Date : 11/05/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00007217

ACR W.O. # : 130496

Item # : 110750004

Item Description: Yad-2126 Locking Seal

ACR Compound : F-612

Date Shipped: 11/05/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Jose Salas

(ACR GROUP INC. REPRESENTATIVE)